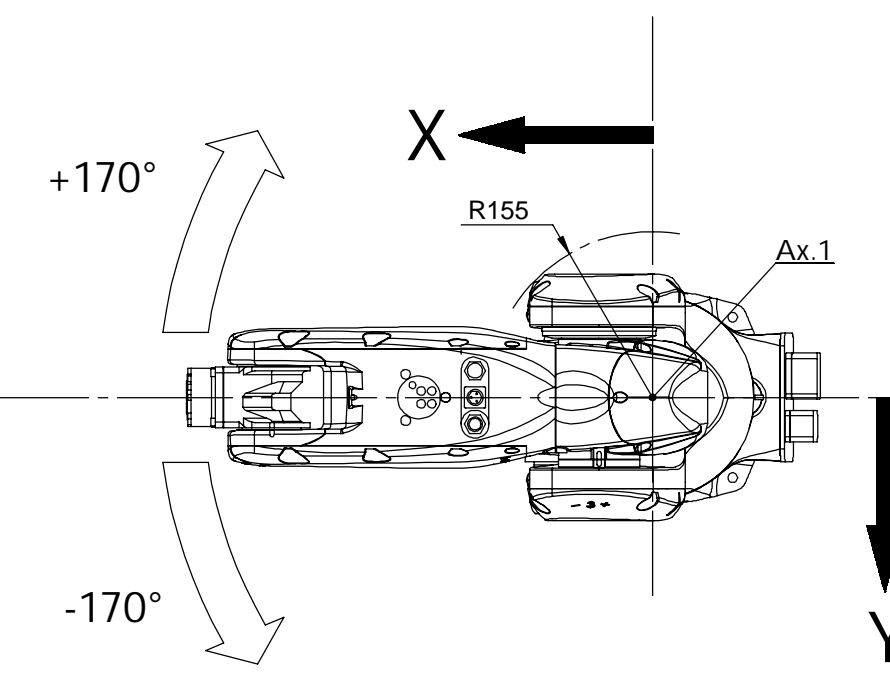
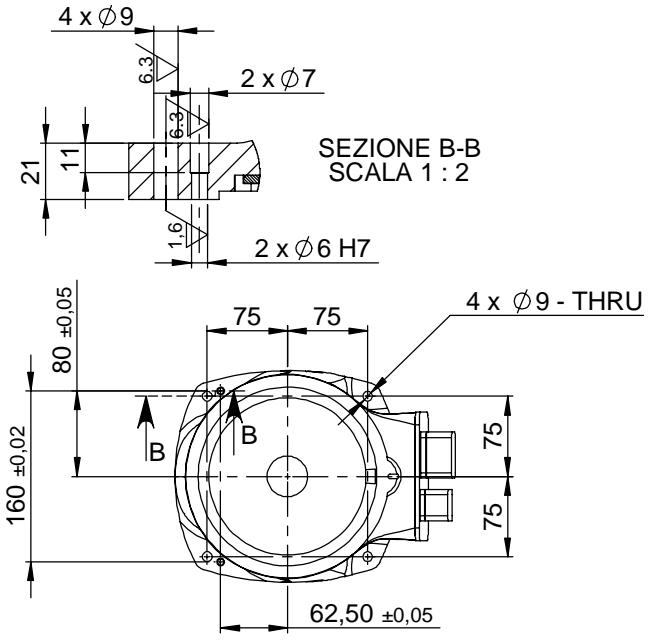


POS.	X [mm]	Z [mm]	AX.2 [deg]	AX.3 [deg]
1	180	241,37	+46,62°	-155°
2	180	-129,87	+135°	-65,61°
3	460,12	-45,12	+135°	-9,28°
4	-527,79	314,45	-95°	-9,28°
5	-275	36,57	-95°	+65,31°
6	-275	174,28	-66,13°	+90°
7	-195,83	650,60	-95°	-108,56°
			+13,56°	+90°
8	20,98	537,74	-95°	-155°
9	355,94	685	0°	-90°

Joints on calibration position (pos.9)					
Ax.1	Ax.2	Ax.3	Ax.4	Ax.5	Ax.6
0°	0°	-90°	0°	0°	0°



INDEX	DESCRIPTION	REVISION N.	AUTHOR	CHECKER	DATE
REVISIONS					
General surface texture	Material		Author		Creation date
√ Ra -	Heat treatment		Amoroso		30/06/2015
Surface quality as per UNI ISO 1302 specification, where not differently specified	Hardness		Checker		Released date
Undimensioned edges	Surface treatment		Amparore		-
0.5 x 45°	Overall coarse dimensions		Scale		Sheet N.
All details must be free of burrs and sharp edges which may be detrimental to satisfactory assembly, safe handling, or function	Weight (Kg)		1:5		1/1
This drawing is the property of COMAU S.p.A. and must not be used or copied without their permission	64.23		Developed with CAD system software DO NOT MAKE MANUAL CHANGES		
	Casting model number		Geometric and position tolerances as per ISO 1101		
			Dimensions without specified tolerances must follow standard ISO 2768-mK		
			Safety has been given consideration in this design		
	Spare part code		Manufacturing specifications		
	N				
DESCRIPTION					
WORKING AREA					
Racer3					
DRAWING NUMBER					Customer drawing number
CR82391200-LWA-00					-
					Supplier drawing number
					-

